

- Accessories for cable and chain
- Zinc plated
- Forged steel elements
- For securing large loads
- <u>Applications:</u> securing, cable fixing and protection, etc.

**BASE MATERIAL** 









# **1. SELECTION CHART**

1. 3					
ITEM	CODE	ТҮРЕ	рното	MATERIAL	SURFACE TREATMENT
1	EV-H	582	O	Carbon steel	ZINC
2	EV-M	580		Carbon steel	ZINC
3	GR-Z	82101	CÎ	Carbon steel	ZINC
4	GI-Z		Cĩ	Carbon steel	ZINC
5	GD-Z	DIN 6899A		Carbon steel	Z
6	SJ-Z	DIN 741		Carbon steel	ZINC
7	SJ-PS			Carbon steel	ZINC
8	SJ-PD			Carbon steel	ZINC
9	SJ-O			Carbon steel	ZINC
10	MQ-B	5299	(	Carbon steel	ZINC
11	MQ-BS	5299	$\langle \circ \rangle$	Carbon steel	ZINC
12	GS-Z		$\bigcirc$	Carbon steel	ZINC
13	TS-GA	1480		Carbon steel	Z
14	TS-AA	1480	0	Carbon steel	ZINC
15	TS-GG	1480	C	Carbon steel	ZINC
16	TS-VS	1480		Carbon steel	ZINC

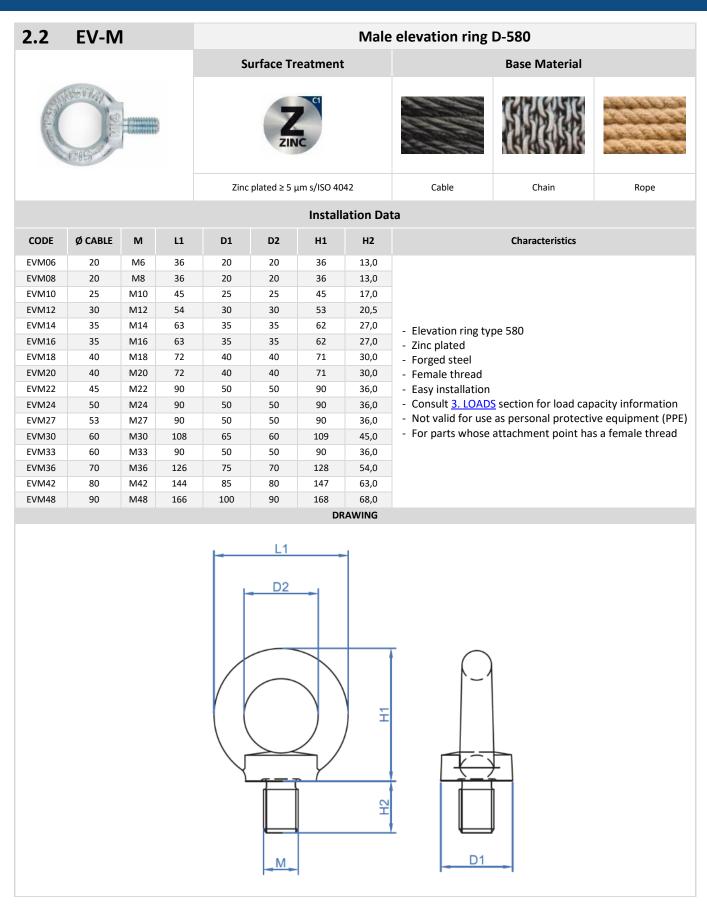


#### **2. INSTALLACION DATA** 2.1 EV-H Female elevation ring D-582 **Base Material Surface Treatment** Zinc plated $\geq$ 5 µm s/ISO 4042 Cable Chain Rope **Installation Data** D1 D2 L1 H1 Ø CABLE Characteristics CODE Μ [mm] [mm] [mm] [mm] 20 FVH06 20 36 36 M6 20 20 20 EVH08 M8 20 36 36 EVH10 25 M10 25 25 45 45 EVH12 30 M12 30 30 54 53 - Elevation ring type 582 EVH14 35 M14 35 35 63 62 - Zinc plated 63 35 35 35 62 EVH16 M16 - Forged steel EVH18 40 M18 40 40 72 71 - Female thread EVH20 40 M20 40 40 72 71 - Easy installation 45 50 50 90 90 EVH22 M22 - Consult <u>3. LOADS</u> section for load capacity information 50 90 50 50 90 EVH24 M24 - Not valid for use as personal protective equipment (PPE) EVH27 53 M28 55 53 96 90 - For parts whose attachment point has a female thread EVH30 60 M30 65 65 108 128 70 75 EVH36 M36 70 126 147 EVH42 144 170 80 85 M42 80 EVH48 90 100 90 166 195 M48 DRAWING L1 **D**2 Ŧ

Μ

**D1** 





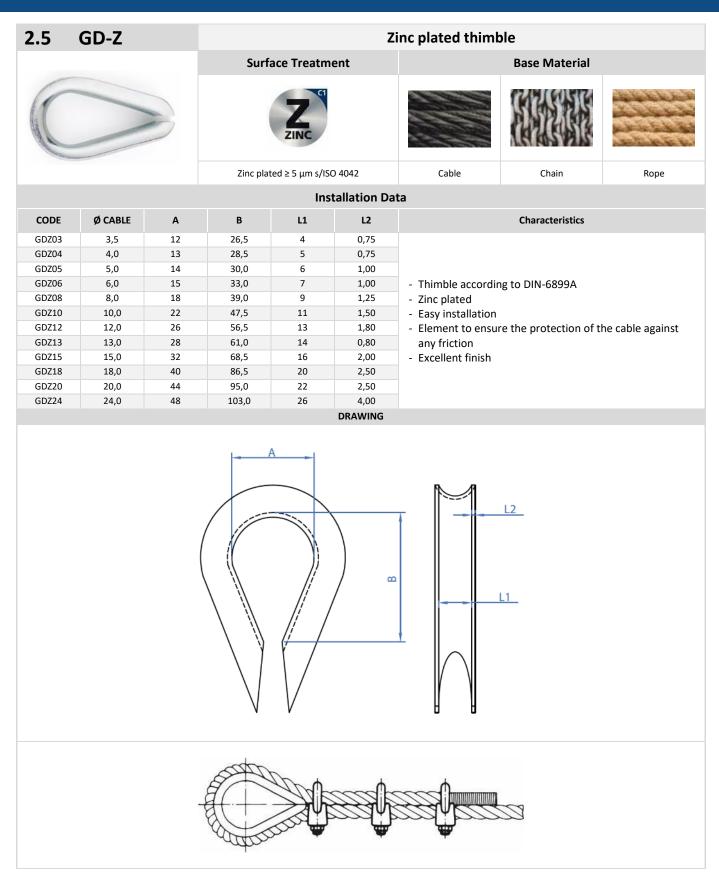


2.3	2.3 GR-Z Zinc plate							straight shackle			
				S	urface Tre	atment			Base Material		
10 C					ZING						
100				Zino	c plated ≥ 5 μr	m s/ISO 4042		Cable	Chain	Rope	
	Installation Data										
CODE	Ø CABLE	м	А	В	D	L1	L2		H1		
GRZ05	10	M5	10	11	19	5	5				
GRZ06	12	M6	13	11	25	6	6				
GRZ08	16	M8	16	18	32	8	8				
GRZ10	19	M10	19	20	38	10	10				
GRZ11	22	M11	24	20	42	11	11	- Straight shacl	kle type 82101		
GRZ12	25	M12	25	26	51	12	12	- Zinc plated			
GRZ12 GRZ14	28	M14	29	26	54	14	14	- Forged steel			
GRZ14 GRZ16	32	M16	32	33	64	14	14		- Easy installation		
GRZ10 GRZ18	32	M10	32	33	64	10	10	<ul> <li>Securing element for use with rings and other</li> <li>For a correct use, the pin always has to be attached to the ring while the cable must put</li> </ul>			
				40							
GRZ20	38	M19	38		75	20	20			cable must pull	
GRZ22	44	M22	44	50	88	22	22	the shackle be			
GRZ24	50	M25	51	57	100	24	24	<ul> <li>Excellent finish</li> <li>Not valid for use as personal protective</li> </ul>			
GRZ28	56	M28	57	68	115	28	28		equipment (PPE)		
GRZ32	64	M32	64	73	127	32	32			ad capacity	
GRZ36	70	M35	75	80	153	36	36	<ul> <li>Consult <u>3. LOADS</u> section for load capacity information</li> </ul>			
GRZ38	76	M48	75	85	152	38	38	internation			
GRZ42	76	M42	86	89	155	42	42				
GRZ45	80	M45	90	95	180	45	45				
GRZ50	90	M50	102	108	200	50	50				
						DRAWING					

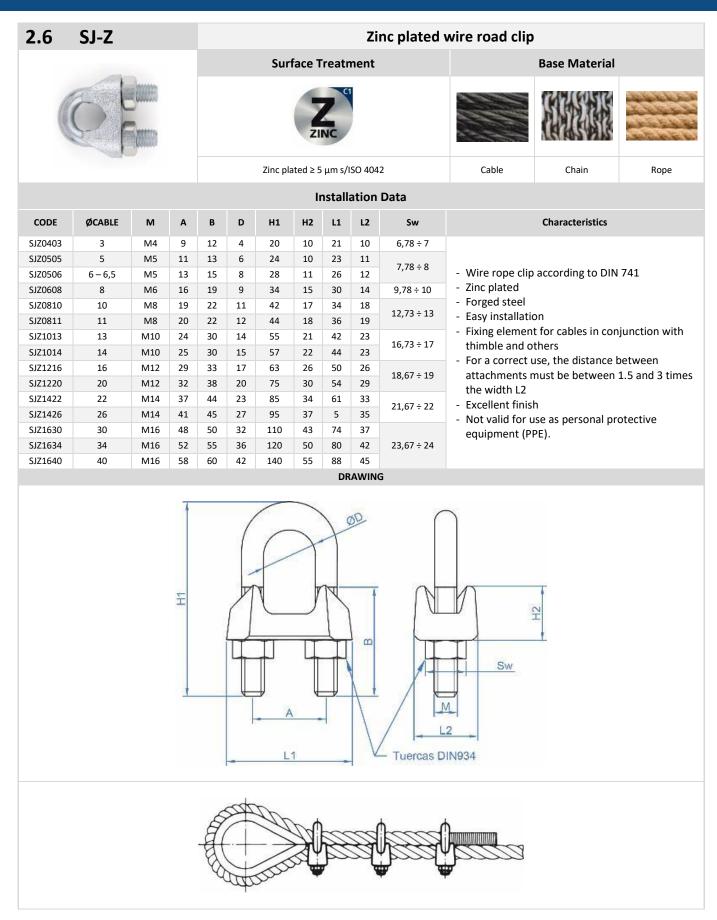


2.4	2.4 GI-Z Zinc plated bow shackle										
		-		Su	rface Trea	tment			Base Material		
(	C			ZINC							
				Zinc plated $\ge 5 \ \mu m \ s/ISO \ 4042$					Chain	Rope	
					Insta	allation Da	ita				
CODE	Ø CABLE	м	Α	В	D	L1	L2		H1		
GIZ05	8	M5	10	11	5	19	5				
GIZ06	10	M6	13	14	6	25	6	-			
GIZ08	10	M8	16	18	8	32	8	- Bow shackle	type 82016		
GIZ10	16	M10	10	20	10	38	10	- Zinc plated	.,		
GIZ11	19	M11	25	26	12	51	12	- Forged steel			
GIZ11	28	M11 M12	32	33	16	64	16	- Easy installat	on 1ent for use with 1	rings and others	
GIZ12	33	M12	38	40	20	76	20		use, the pin alway		
GIZ14 GIZ16	37	M14 M16	44	50	20	89	20	attached to the ring while the cable must pu the shackle bow - Excellent finish			
GIZ20	40	M10 M20	51	57	25	100	25				
GIZ20	40	M20	57	68	25	115	25		in use as personal pr	rotective	
GIZ22 GIZ25	52	M25	64	73	32	113	32	equipment (PPE) - Consult <u>3. LOADS</u> section for load capacity			
GIZ23	63	M28	76	85	38	152	38				
	75			96			45	information			
GIZ32		M32	90		45	180					
GIZ36	78	M36	102	108	50		50				
				DRAWING							







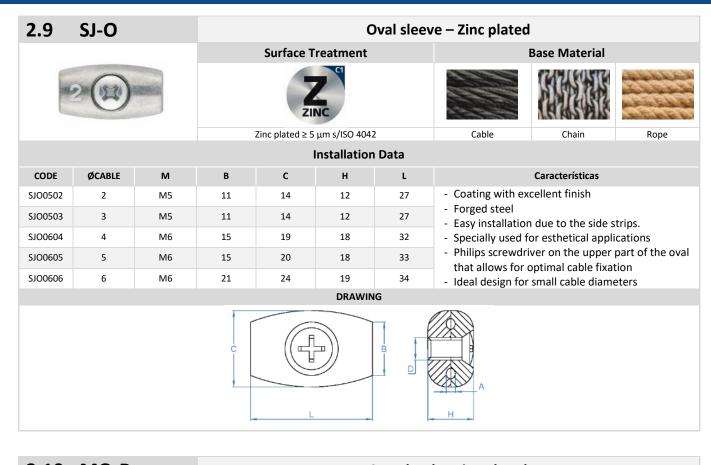




SJPS04033M414,014,07,020,0- Coating with excellent finishSJPS05044M516,017,07,022,5- Easy installationSJPS06055M616,021,08,526,0- More aesthetic assembly is achieved by reducing the visibility of the joints- Metric nut that holds the cable against a metal plate	2.7	SJ-PS						Simple wire rop	e – Zinc plated		
CODEØCABLEMABCLCharacteristicsSIP504022M413,612,55,015,0- Zinc plated simple wire rope - Coating with excellent finish - Forged steel- Zinc plated simple wire rope - Coating with excellent finish - Forged steel- Zinc plated simple wire rope - Coating with excellent finish - Forged steelSIP506055M616,021,08,526,0SIP506066M621,021,09,030,0VENTICEVENTICEVENTICEImage: SIP506066M621,021,09,030,0Image: SIP506066M621,021,09,030,0VENTICEVENTICEImage: SIP50606Image: SIP50606Image: SIP506066M621,021,09,030,0Image: SIP50606VENTICEVENTICEImage: SIP50606Image: SIP50606Image: SIP506066M621,09,030,0Image: SIP50606Image: SIP50606 <td< th=""><th></th><th>_</th><th></th><th>Sur</th><th>face Tr</th><th>eatme</th><th>nt</th><th colspan="4">Base Material</th></td<>		_		Sur	face Tr	eatme	nt	Base Material			
CODEØCABLEMABCLCharacteristicsSJPS04022M413,612,55,015,0- Zinc plated simple wire rope - Coating with excellent finish - Forged steel- Zinc plated simple wire rope - Coating with excellent finish - Forged steel- Zinc plated simple wire rope - Coating with excellent finish - Forged steelSJPS06055M616,021,08,526,0SJPS06066M621,021,09,030,0VV21,09,030,0- Metric nut that holds the cable against a metal plate - Not valid for use as personal protective equipment (PPE)VV <t< th=""><th></th><th></th><th>9</th><th colspan="4">ZINC</th><th></th><th></th><th></th></t<>			9	ZINC							
CODEØCABLEMABCLCharacteristicsSJPS04022M413,612,55,015,05SJPS04033M414,014,07,020,0SJPS05044M516,017,07,022,5SJPS06055M616,021,08,526,0SJPS06066M621,021,09,030,0Vertice nut that holds the cable against a metal plate - Not valid for use as personal protective equipment (PPE)DRAWING	Zinc plated ≥ 5 µm s/ISO 4042						4042	Cable	Chain	Rope	
SJPS04022M413,612,55,015,0- Zinc plated simple wire rope - Coating with excellent finish - Forged steelSJPS05044M516,017,07,022,5SJPS06055M616,021,08,526,0SJPS06066M621,09,030,0DATION IN THE INFORMATION IN THE INFORMATION							l	nstallation Data			
SJPS0403       3       M4       14,0       14,0       7,0       20,0       - Coating with excellent finish         SJPS0504       4       M5       16,0       17,0       7,0       22,5         SJPS0605       5       M6       16,0       21,0       8,5       26,0         SJPS0606       6       M6       21,0       21,0       9,0       30,0         VENDE       VENDE       VENDE       VENDE       - Metric nut that holds the cable against a metal plate - Not valid for use as personal protective equipment (PPE)         DRAWING       VENDE       VENDE       VENDE       VENDE									Characteristics		
SJPS0403       3       M4       14,0       14,0       7,0       20,0       - Forged steel         SJPS0504       4       M5       16,0       17,0       7,0       22,5       - A more aesthetic assembly is achieved by reducing the visibility of the joints         SJPS0605       5       M6       16,0       21,0       8,5       26,0       - Metric nut that holds the cable against a metal plate       - Not valid for use as personal protective equipment (PPE)         SJPS0606       6       M6       21,0       21,0       9,0       30,0       - Metric nut that holds the cable against a metal plate       - Not valid for use as personal protective equipment (PPE)         DRAWING	SJPS0402	2	M4	13,6	12,5	5,0	15,0				
SJPS0504       4       M5       16,0       17,0       7,0       22,5       - Easy installation         SJPS0605       5       M6       16,0       21,0       8,5       26,0       - Metric nut that holds the cable against a metal plate       - Not valid for use as personal protective equipment (PPE)         SJPS0606       6       M6       21,0       21,0       9,0       30,0       - Metric nut that holds the cable against a metal plate       - Not valid for use as personal protective equipment (PPE)         DRAWING	SJPS0403	3	M4	14,0	14,0	7,0	20,0		nt tinisn		
SJPS0605       5       M6       16,0       21,0       8,5       26,0       joints         SJPS0606       6       M6       21,0       21,0       9,0       30,0       - Metric nut that holds the cable against a metal plate       - Not valid for use as personal protective equipment (PPE)         DRAWING	SJPS0504	4	M5	16,0	17,0	7,0	22,5	- Easy installation			
SJPS0606       6       M6       21,0       21,0       9,0       30,0       - Metric nut that holds the cable against a metal plate       - Not valid for use as personal protective equipment (PPE)         DRAWING	51250605	5	M6	16.0	21.0	85	26.0		sembly is achieved by redu	cing the visibility of the	
- Not valid for use as personal protective equipment (PPE) DRAWING								- Metric nut that hold			
	SJPS0606	6	IVIb	21,0	21,0	9,0	30,0		personal protective equipm	ient (PPE)	

2.8	SJ-PD	)		Doble wire rope – Zinc plated								
			Sur	face T	reatme	ent		Base Material				
1	086		Zinc plated ≥ 5 µm s/ISO 4042									
			Zinc pl	ated ≥ 5	μm s/ISC	0 4042	Cable	Chain	Rope			
							Installation Data					
CODE	ØCABLE	м	Α	В	С	L		Characteristics				
SJPD0402	2	M4	14,0	13	5,0	37	- Zinc plated doble wire rope					
SJPD0403	3	M4	14,0	14	7,0	40	- Coating with excellent finish					
SJPD0504	4	M5	16,0	17	7,0	45	- Forged steel					
SJPD0605	5	M5	16,0	21	8,5	52	<ul> <li>Easy installation</li> <li>A more aesthetic assert</li> </ul>	mbly is achieved by reducir	ng the visibility of the			
SJPD0606	6	M6	23,0	26	9,0	60	<ul> <li>A more aesthetic assembly is achieved by reducing the visibility of the joints</li> </ul>					
SJPD0808	8	M8	25,5	31	14,0	72	<ul> <li>Two metric nut that holds the cable against a metal plate</li> <li>Not valid for use as personal protective equipment (PPE)</li> </ul>					
							DRAWING					





2.10	MQ-B				Sn	ap hook	– Zinc plated				
				Surface Tr	reatment			Base Material			
¢		)	ZINC								
				Zinc plated ≥ 5	µm s/ISO 4042		Cable	Chain	Rope		
				In	stallation D	Data					
CODE	MEASURE	А	В	L		Characteristics					
MQB04	MQB04 4 x 40 20 6 6,0 4,0 40										
MQB05	MQB05 5 x 50 25 8 8,0 4,8 50							- Snap hook type 5299			
MQB06											
MQB07	7 x 70	35	10	10,0	6,5	70		- Zinc plated covering			
MQB08	8 x 80	40	12	110	7,5	80	<ul> <li>Forged steel</li> <li>Easy installation</li> </ul>				
MQB09	9 x 90	45	15	13,0	8,5	90					
MQB10	10 x 100	50	15	13,0	9,5	100	- Excellent finish				
MQB11	11 x 120	57	18	16,0	10,5	120	<ul> <li>Consult <u>3. LOADS</u> section for load capacity information</li> </ul>				
MQB12	12 x 140	67	20	21,5	11,5	140					
MQB14	14 x 180	86	25	31,0	13,5	180					
MQB15	15 x 200	90	26	41,0	14,5	200					
					DRAWING						



2.11	MQ-BS	S		Snap hook with security nut – Zinc plated							
	•			Sur	face Trea	tment			Base Material		
C		)									
			Zinc plated $\geq$ 5 $\mu$ m s/ISO 4042 C					Cable	Chain	Rope	
			Installation Data								
CODE	MEASURE	Α	В	С	D	E	L	Characteristics			
MQBS04	4 x 40	20	6	6,0	4,0	8	40	- Snap hook with security nut type 5299			
MQBS06	6 x 60	30	9	9,0	5,5	11	60				
MQBS07	7 x 70	35	10	10,0	6,5	12	70	<ul> <li>Zinc plated co</li> </ul>	vering		
MQBS08	8 x 80	40	12	11,0	7,5	13	80	- Forged steel			
MQBS09	9 x 90	45	15	13,0	8,5	15	90	- Easy installation			
MQBS10	10 x 100	50	15	13,0	9,5	16	100	- Excellent finish			
MQBS11	11 x 120	57	18	16,0	10,5	17	120	<ul> <li>Consult <u>3. LOADS</u> section for load capacity information</li> </ul>			
MQBS12	12 x 140	67	20	21,5	11,5	20	140	information			
					C	ORAWING					
						L					
2.12 GS-Z S hook – Surface Treatment							hook – Z	Zinc plated	Base Material		
C		)	Zinc plated ≥ 5 µm s/ISO 4042					Cable	Chain	Rope	
						llation Da	ita			·	
CODE MEASURE		Α	В	C	)	L		Characteristics			
6670335	2 25			-				<b>O</b> 11 11			

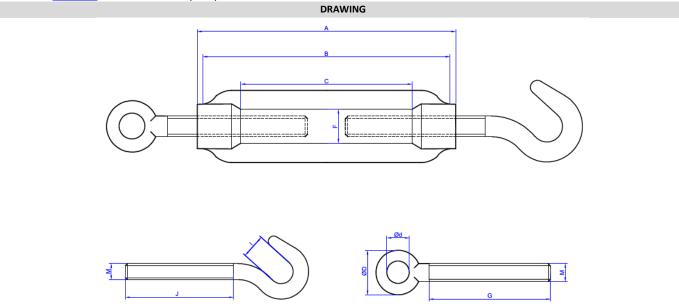
GSZ0325 3 x 25 3,0 7 3 25 - Coating with excellent finish - Forged steel GSZ0435 4 x 35 4,5 11 4 35 - Thanks to its design, it guarantees fast, 5 x 45 5 45 GSZ0545 6,5 14 practical and functional connections with 6 x 55 7,0 16 55 GSZ0655 6 objects intended to be hung. GSZ0765 7 x 65 8,0 20 7 65 High safety during the application thanks to -GSZ0875 8 x 75 10,0 23 8 75 the "S" structure GSZ1010 25 10 x 100 11,0 10 105 - Not suitable for high loads DRAWING ØD



#### 2.13 TS-GA Turnbuckle hook/ring **Surface Treatment Base Material** Zinc plated $\geq 5~\mu m$ s/ISO 4042 Cable Chain Rope **Installation Data** В С F ØD Ød T J G Α Code М [mm] [mm] [mm] [mm] [mm] [mm] [mm] [mm] [mm] TSGA05 M5 70 62 50 7 15,5 8,0 7,0 36,0 36,0 TSGA06 M6 110 98 86 9 20,5 10,0 8,0 55,0 55,0 TSGA08 M8 80 110 94 11 22,5 11,0 9,5 51,5 55,0 TSGA10 M10 107 88 68,0 130 13 31,5 14,0 12,0 67,5 TSGA12 M12 140 103 83 16 35,0 17,0 15,0 65,0 70,0 TSGA14 M14 140 114 96 20 40,5 18,0 17,0 75,0 75,0 TSGA16 M16 142 24 170 116 47,5 23,0 19,0 88,0 88,0 TSGA20 M20 200 166 132 17 52,5 25,0 20,0 105,0 105,0 TSGA22 M22 118,0 220 183 148 26 60,5 30,0 23,0 118,0 TSGA24 M24 255 215 177 28 25,0 135,0 135,0 66,0 34,0 TSGA30 M30 255 210 165 34 71,0 39,0 31,0 135,0 135,0 TSGA36 M36 295 240 185 40 95,0 49,0 44,0 160,0 158,0 Characteristics

- Turnbuckle hook/ring according to DIN 1480

- Zinc plated
- Forged steel
- Easy installation
- Versatility in the installation thanks to his combination of hook and ring
- Excellent finish
- Not valid for use as personal protective equipment (PPE)
- Consult <u>3. LOADS</u> section for load capacity information





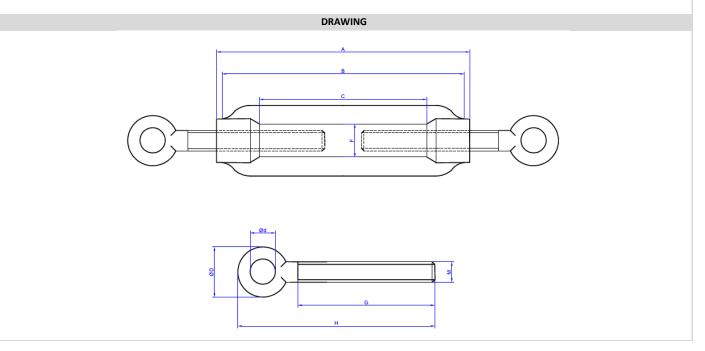
2.14	TS-A	AA		Turnbuckle ring/ring						
				Surface Treatment			Base Material			
()+			H	ZINC						
				Zinc plat	ted ≥ 5 μm s/ISO 40	)42	Cable	Chain	Rope	
				Ins	tallation Data					
CODE	м	A [mm]	B [mm]	C [mm]	F [mm]	ØD [mm]	Ød [mm]	G [mm]	H [mm]	
TSAA005	M5	70	62	50	7	15,5	8,0	36	58,5	
TSAA006	M6	110	98	86	9	20,5	10,0	55	81,5	
TSAA008	M8	110	94	80	11	22,5	11,0	55	86,5	
TSAA010	M10	130	107	88	13	31,5	14,0	68	106,5	
TSAA012	M12	140	103	83	16	35,0	17,0	70	113,0	
TSAA014	M14	140	114	97	20	40,5	18,0	75	125,5	
TSAA016	M16	170	142	116	24	47,5	23,0	88	148,0	
TSAA020	M20	200	166	132	17	52,5	25,0	105	170,0	
TSAA022	M22	220	183	148	26	60,5	30,0	118	192,0	
TSAA024	M24	255	215	177	28	66,0	34,0	135	214,0	
TSAA030	M30	255	210	165	34	71,0	39,0	135	226,0	
TSAA036	M36	295	240	185	40	95,0	49,0	158	279,5	
Characteristics										

- Turnbuckle ring/ring in accordance to DIN 1480

- Zinc plated coating
- Forged steel
- Easy installation

- Optimal assembly for applications that require a high level of security and greater tensile strength, this is guaranteed by placing rings on both sides of the tensioner.

- Excellent finish





2.14	TS-C	GG		Turnbuckle hook/hook						
				Surface 1	reatment		Base Material			
C	Æ		C.	Z	Z NC					
				Zinc plated ≥ 5	5 μm s/ISO 4042	Cable	Chain	Rope		
				Installati	on Data					
CODE	м	A [mm]	B [mm]	C [mm]	F [mm]	l [mm]	G [mm]	H [mm]		
TSGA05	M5	70	62	50	7	7,0	36,0	63,5		
TSGA06	M6	110	98	86	9	8,0	55,0	86,0		
TSGA08	M8	110	94	80	11	9,5	51,5	96,0		
TSGA10	M10	130	107	89	13	12,0	67,5	119,5		
TSGA12	M12	140	103	83	16	15,0	65,0	130,5		
TSGA14	M14	140	114	97	20	17,0	75,0	139,0		
TSGA16	M16	170	142	116	24	19,0	88,0	161,0		
TSGA20	M20	200	166	132	17	20,0	105,0	192,0		
TSGA22	M22	220	183	148	26	23,0	118,0	227,0		
TSGA24	M24	255	215	177	28	25,0	135,0	250,0		
TSGA30	M30	255	210	165	34	31,0	135,0	278,0		
TSGA36	M36	295	240	185	40	44,0	160,0	315,0		
	Characteristics									

- Turnbuckle ring/ring in accordance to DIN 1480

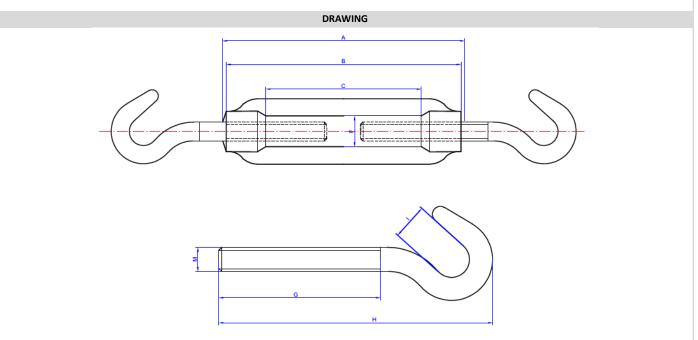
- Zinc plated coating

- Forged steel

- The double hook allows a fast and easy installation

- Especially for applications where it is necessary to tighten ropes with loops, rig cables, bars, chains, etc. (Faster installation)

- Excellent finish





2.16	TS-V	/S			Welding rod turnbuckle							
				Surface	e Treatment		Base Material					
					ZINC							
				Zinc plated	≥ 5 µm s/ISO 4042	Cable	Chain	Rope				
	Installation Data											
CODE	м	Α	В	С	F	J	G	н				
CODE	141	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]				
TSVS06	M6	110	98	86	9	5,35	65	120				
TSVS08	M8	110	94	80	11	7,00	65	120				
TSVS10	M10	130	107	89	13	8,80	75	150				
TSVS12	M12	140	103	83	16	10,80	75	150				
TSVS14	M14	140	114	97	20	12,70	85	175				
TSVS16	M16	170	142	116	24	14,50	100	200				
TSVS20	M20	200	166	132	17	18,20	120	220				
TSVS22	M22	220	183	148	26	21,70	145	240				
TSVS24	M24	255	215	177	28	22,50	150	260				
TSVS30	M30	255	210	165	34	27,50	160	260				
TSVS36	M36	295	240	185	40	33,10	180	300				
	Characteristics											

- Welding rod turnbuckle in accordance to DIN 1480

- Zinc plated coating

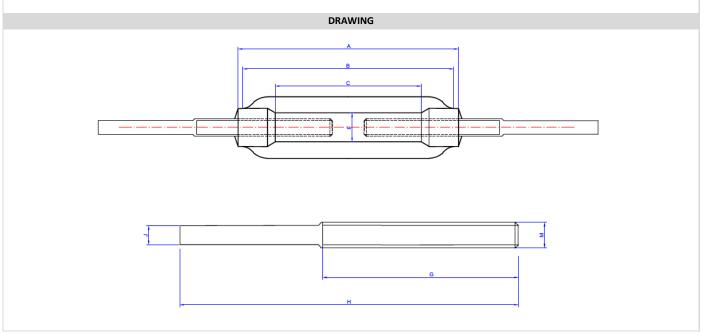
- Forged steel

- Easy installation

- Specially designed for applications where welding is required to join cables.

- It is essential to carry out a precise weld to guarantee the correct functioning of the assembly.

- Excellent finish



#### Ref. FT CYC-en



# 3. LOADS

3.1	EV-H		Female eleva	tion ring D-580		
		Axial load capacity per ring (WLL)	Load capacity per ring (WLL) 0° < β ≤ 45°	Load capacity per ring (WLL) β > 45° - 60°	Load capacity per ring (WLL) 0° ≤ β ≤ 45°	
Code	Metrics					
EVH06	M6	75	55	38	3	
EBH08	M8	140	100	7(	)	
EVH10	M10	230	170	11	5	
EVH12	M12	340	240	17	0	
EVH14	M14	490	350	24	5	
EVH16	M16	700	500	35	0	
EVH18	M18	850	600	42	5	
EVH20	M20	1200	860	60	0	
EVH22	M22	1400	1000	70	0	
EVH24	M24	1800	1290	90	0	
EVH27	M27	2100	1500	10	50	
EVH30	M30	3200	2300	160	00	
EVH36	M36	4600	3300	230	00	
EVH42	M42	6300	4500	4500 3150		
EVH48	M48	8600 6100			00	

3.2	EV-M	Male elevation ring D-580									
		Axial load capacity per ring (WLL)	Load capacity per ring (WLL) 0° < β ≤ 45°	Load capacity per ring (WLL) β > 45° - 60°	Load capacity per ring (WLL) $0^{\circ} \le \beta \le 45^{\circ}$						
Code	Metrics										
EVM06	M6	75	55	38							
EVM08	M8	140	100	70							
EVM10	M10	230	170	115							
EVM12	M12	340	240	170							
EVM14	M14	490	350	245							
EVM16	M16	700	500	350							
EVM18	M18	850	600	425							
EVM20	M20	1200	860	600							
EVM22	M22	1400	1000	700							
EVM24	M24	1800	1290	900							
EVM30	M30	3200	2300	1600							
EVM36	M36	4600	3300	2300							
EVM42	M42	6300	4500	3150							
EVM48	M48	8600	6100	4300							



3.3	GR-Z	Zinc plated straight shackle
		Axial load capacity per thimble (WLL)
Code	Metrics	
GRZ05	M5	100
GRZ06	M6	160
GRZ08	M8	250
GRZ10	M10	400
GRZ11	M11	470
GRZ12	M12	600
GRZ14	M14	750
GRZ16	M16	1000
GRZ18	M18	1300
GRZ20	M19	1600
GRZ22	M22	2000
GRZ25	M25	2500
GRZ28	M28	3150
GRZ32	M32	4000
GRZ36	M35	5000
GRZ38	M38	5900
GRZ42	M42	7000
GRZ45	M45	8000
GRZ50	M50	11000

3.4	GI-Z	Zinc plated bow shackle
		Axial load capacity per thimble (WLL)
Code	Metrics	
GIZ05	M5	100
GIZ06	M6	160
GIZ08	M8	250
GIZ10	M10	400
GIZ11	M11	470
GIZ12	M12	600
GIZ14	M14	750
GIZ16	M16	1000
GIZ20	M20	1600
GIZ22	M22	2000
GIZ25	M25	2500
GIZ28	M28	3150
GIZ32	M32	4000
GIZ36	M36	5000



3.5	MQ-B	Zinc plated firefighter carabiner
		Axial load capacity per thimble (WLL)
Code	Ø Cable	
MQB04	6	75
MQB05	8	100
MQB06	9	120
MQB07	10	150
MQB08	11	200
MQB09	13	300
MQB10	13	400
MQB11	16	450
MQB12	20	550
MQB14	25	630
MQB15	26	700

3.6	TS-GA	Turnbuckle hook/ring
Code	Metrics	Axial load capacity per thimble (WLL)
TSGA06	M6	75
TSGA08	M8	165
TSGA10	M10	235
TSGA12	M12	320
TSGA14	M14	420
TSGA16	M16	530
TSGA20	M20	730
TSGA22	M22	1120
TSGA24	M24	1550
TSGA30	M30	2240
TSGA36	M36	3530



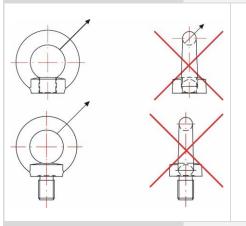
#### 4. INSTALLATION PROCESS AND RECOMMENDATIONS

1.Installation:

b) All marks are legible.

#### 4.1 EV-H / EV-M

#### Female/male elevation ring



Before use it, the ring must be checked for its correct seating and apparent damage.

- Do not continue with the use of deformed rings or reuse them, if possible, these should be replaced.
- In case of installing the elevation ring in a through hole, one nut must be fully threaded and tightened from the other side.
- The allowable load values shown in the second column apply to a maximum angle of 45°, and the maximum values shown in the third column apply to a maximum angle of 45° in all directions regarding the plane of the ring. The rings must not be loaded laterally (see attached images). In those cases where a specific position has been specified to thread the ring, use appropriate washers to avoid not allowable loads.

Straight shackle

Shackles should be inspected before its use to ensure that:

c) The body and pin threads are not damaged.d) The body and the pin are not twisted.e) The body and the pin are not unduly worn.

#### 4.2 GR-Z

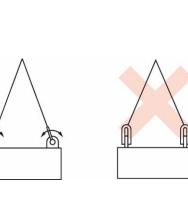


Figure 1



Figure 2

g) The body and the pin are free of notches, nicks, cracks and corrosion. Make sure, if applicable, that the pin is correctly screwed into the shackle head, that is, tighten by hand and then with a punch or another appropriate tool, until the flattened part of the pin seats on the head of the shackle. Make sure that the pin is long enough so that it can

be fully inserted in the threaded head, or the flattened part of the pin reaches the other head.

f) El cuerpo y el pasador estén exentos de entallas, muescas, grietas y corrosión.

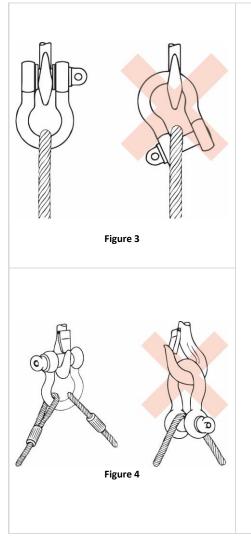
a) The body and the pin of the shackle are of the same size, type and manufacture.

- In all cases, when the pin is correctly attached to the shackle body, the width between the two legs, W, should not be significantly reduced.
- An incorrect pin positioning may be due to a bent pin, a lower pitch threading, or a misalignment between the holes. In these cases, the shackle is never used.
- Never substitute the shackle pin except for one of the same size, class and specification, because it may not be appropriate for the required loads.

#### 2.Use

- The correct type of shackle for each application is selected from the provided information.
- Shackles should not be used in a way that creates lateral loads. This means that the body of the shackle should be loaded along the axis of its centre line (see Figure 1).
- When using multi-leg sling shackles, the effect of the angle between the legs of the sling should be considered. The more the angle opens, the more the load increases in each leg of the sling and therefore on the shackles.
- When a shackle is used to attach two slings to the hook of a lifting device, the two slings should be attached to the body of a bow shackle, and the hook should be placed on the pin of the shackle. The angles between the slings must not exceed 120°.
- To avoid loading the shackle with an eccentric load, spacers can be placed on one or both ends of the shackle pin (see Figure 2).





- The width between the shackle jaws should not be reduced by welding washers or spacers to the inside faces of the heads, or by closing the jaws, because this will have a detrimental effect on the properties of the shackle.
- When a shackle is used to secure the upper part of a set of cable groups, the load on that shackle is increased by the block and tackle effect.
- Avoid applications in which due to movement (for example, the load or the cable ones) the shackle pin can rotate and eventually unscrew (see Figures 3 and 4).
- In applications where the pin must be left in place for extended periods of time, or when maximum security is required, a type X pin should be used.
- Avoid applications where the load is unstable (see Figure 4).
- Shackles should not be modified, heat treated, galvanized or coated without the approval of the manufacturer.
- Do not use shackles outside the temperature range -20 ° C to 200 ° C without consulting the manufacturer.
- Shackles should not be immersed in acidic solutions or exposed to acid fumes or other chemicals without the approval of the manufacturer. Attention must be paid to the fact that certain manufacturing processes involve acid solutions, vapours, etc. and in these cases, advice should be asked to the manufacturer.
- The choice of shackles assumes the absence of exceptionally dangerous conditions.
   Exceptionally hazardous conditions include offshore activities, lifting people, and lifting potentially dangerous loads such as molten metals, corrosive materials or fissile materials. In these cases, a competent person should assess the level of risk and the safe lifting load should be reduced in accordance with the maximum working load.